

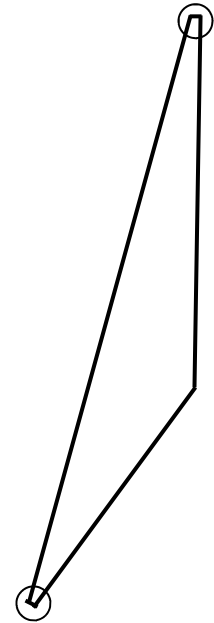
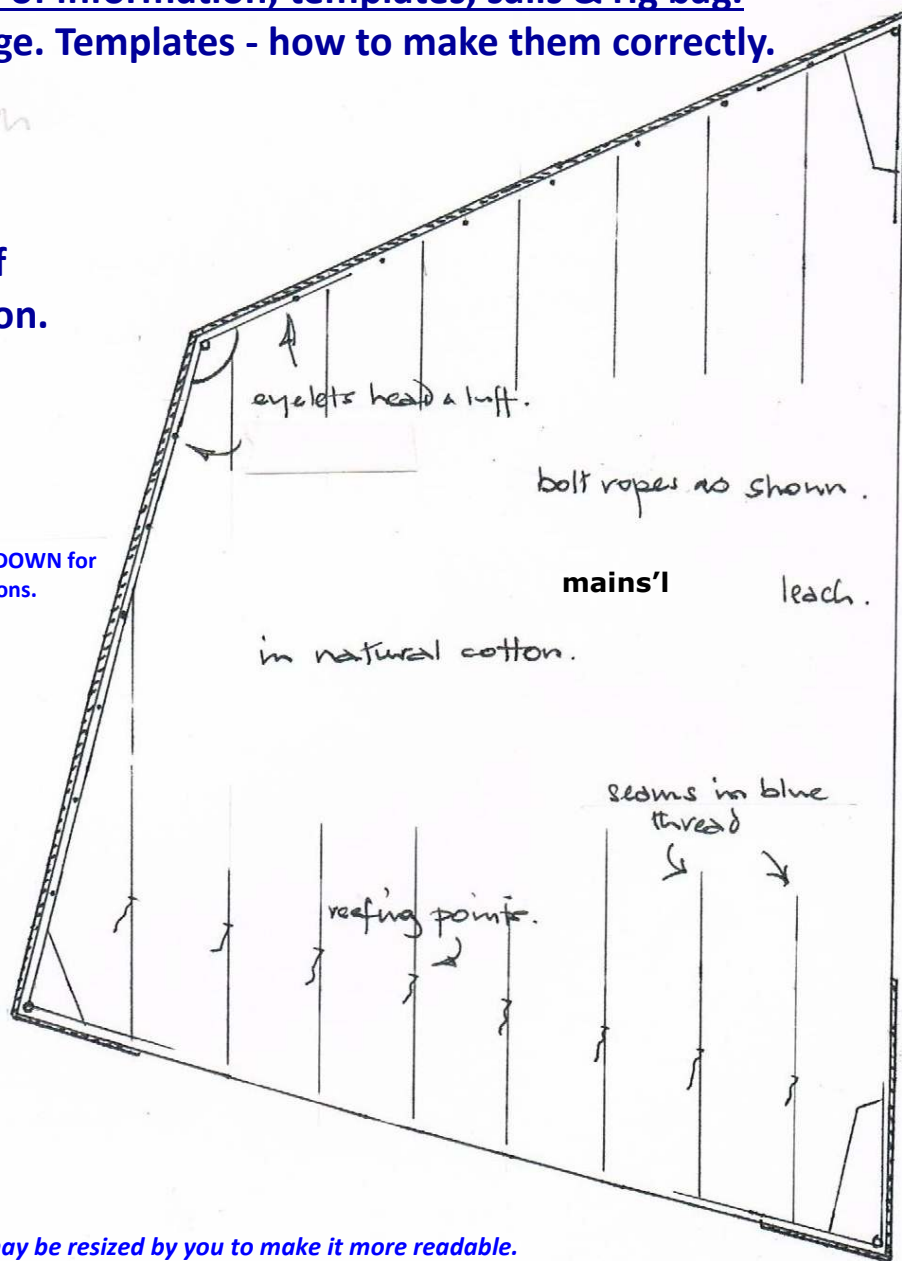
4 pages of information; templates, sails & rig bag.

This page. Templates - how to make them correctly.



4 pages of information.

SCROLL DOWN for instructions.



Something to remember when you are making templates, acute angles, such as head of flying jibs and tack corners, cannot come to a point, it is physically impossible to bring cotton cloth to a sharp end as it must be turned to hide a raw edge. There must be a 'flat' of around 5mm as a minimum.

This file may be resized by you to make it more readable.

We have been asked in the past "how should I make a template"?

Seen above is a drawing of a typical gaff mainsail as either a template or a drawing. **Drawings are ideal for quoting price, a template is required** however for making (or see page 2 for a simple drawing of Bermudan sails). The prime difference between the two is that the template is made full size and has no dimensions.

The 'secret' of a good template is that it has noted upon it **all the information** required for making and therefore there is no need for detailed instructions to be attached. **I stress here that what we don't want is reams of text**; this leads to ambiguity and misinterpretation, and it is time consuming for us and time is money! A drawing is worth a thousand words! So send us either drawings or set of templates with all the information that we require marked upon it. **We wish to avoid a string of emails or letters from the customer, please ensure you collate all the information we require on your templates/drawing/sail plan.**

A good useful template should contain no errors, it should be drawn neatly and have detail such as **eyelets** clearly marked in their position; corner stiffening may be indicated (particularly if they are a special shape/size), any **seaming** should be lined in **accurately (if they are not precisely spaced we will have to alter them)** and with the colour of the thread, and the colour required for dyeing the cotton cloth (if desired). Any reefing points should be marked in. If bolt ropes are to be sewn on then that detail should be clearly shown where appropriate. **The sail should be named** and leech and/or luff edges should also be named, this is important, especially on headsails, and on the latter the head edge should also be marked. Again, it is important that you **clearly mark any eyelets required** and their **precise position**; if you do not mark them then we will obviously assume they are not required!

If sails are to be used primarily for display. It is important to know if there is a particular side from which the model is to be viewed. If, for instance, it is the port side then we will construct the tablings to be on the **opposite** side (starboard side) so they do not show.

The paper (a brown Kraft paper, or white paper of reasonable gauge) upon which the template is drawn may be one inch, or thereabouts, larger than the finished (drawn) edge of the sail. **Paper templates are required port side 'up'** i.e. drawn on the port side.

If you decide to **amend or alter a dimension/shape** then a **fresh template for the sail in question will be required** so that we may discard the original. Written or phoned/emailed amendments are insufficient and can lead to mistakes.

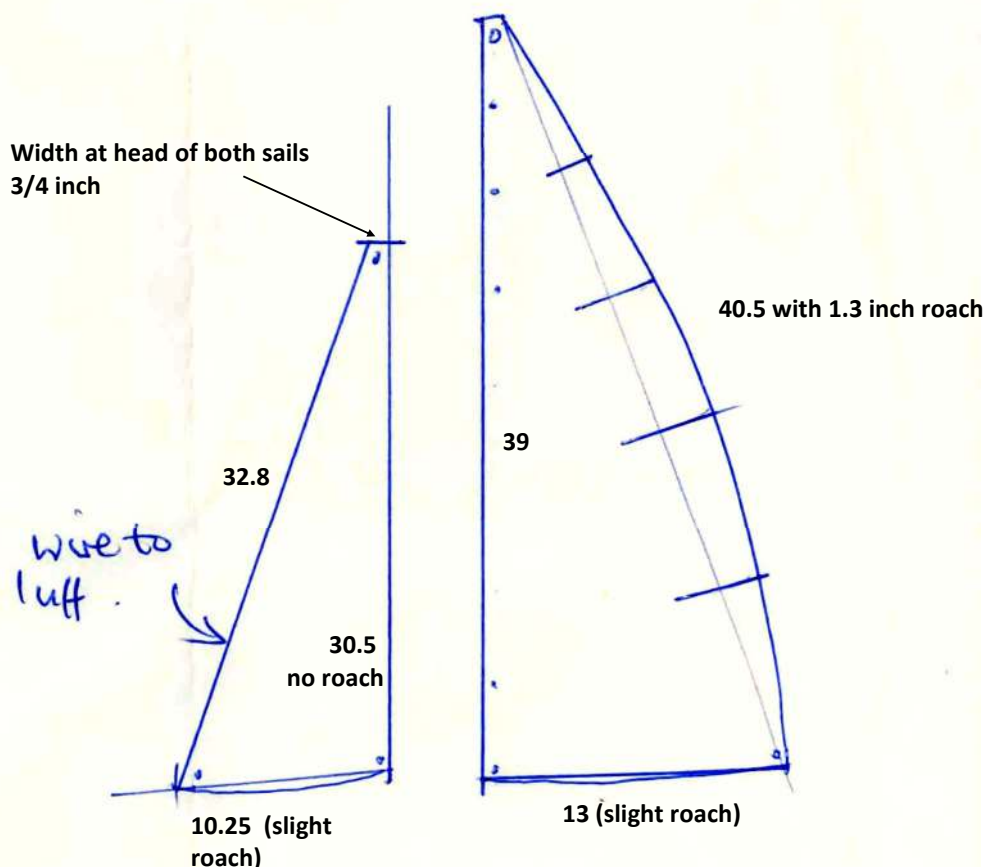
Please append your name on each template. Thank you.

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1842 - 2018 ~ 86 years of sailmaking

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How to make a simple but clear drawing with dimensions.



Name: John Other. My address see attached message.
Please make sails in panelled white Dacron with eyelets down the mains'l luff.
Sizes are in inches.

NOT DRAWN TO
SCALE

A facsimile of a drawing for a typical Bermudan suit of sails.

It is clearly marked with dimensions and instructions for making giving customers choice of sailcloth and fittings required. This drawing is all we require for making, it isn't to scale, it doesn't have to be, the sizes are clearly marked and with any roaches on the leech and foot noted.

All the information is on this sheet, there is no need for a letter with instructions, this can lead to errors where the information is in two (or more) places. The accompanying letter gives customers name and address along with his payment details, he may be enclosing a cheque or he may indicate he will phone through his card details. The drawing may have been emailed to us. If the customer hasn't made contact previously he may be asking for a price.

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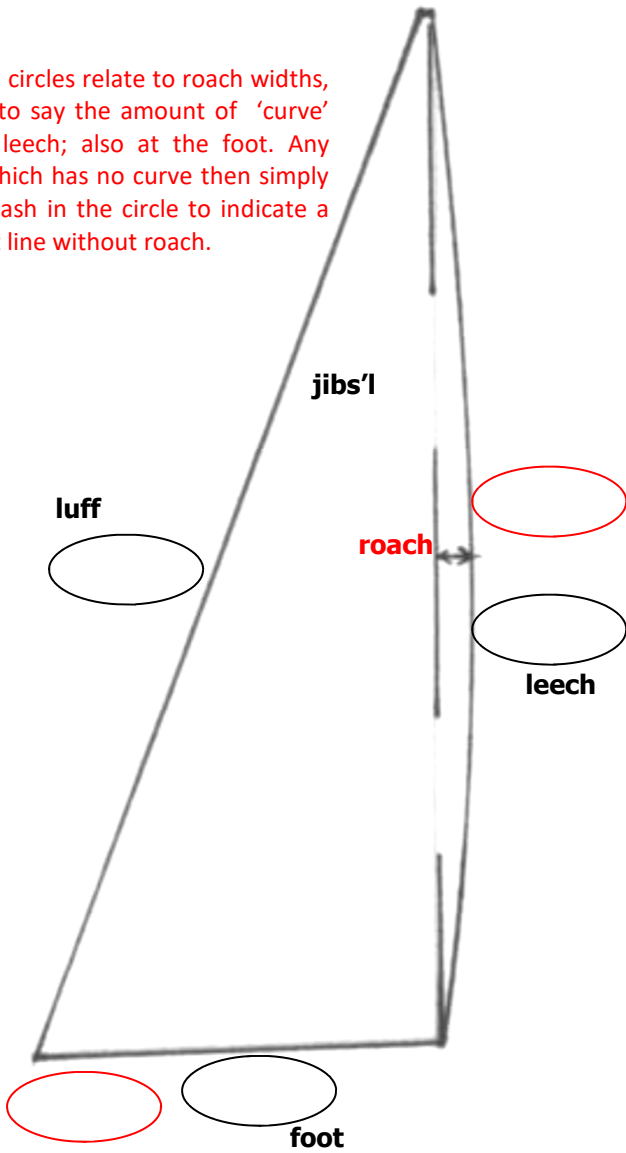
SAIL PLAN SIZES.

Use this page to fill in the sizes you require your special sails making.

Please tell us (on the right hand side) the sailcloth type required: i.e. Dacron, scrim, Mylar film or cotton, or varnished Terylene. Also what fixings you need on the mainsail luff.

Write your name, address, telephone & email underneath here.

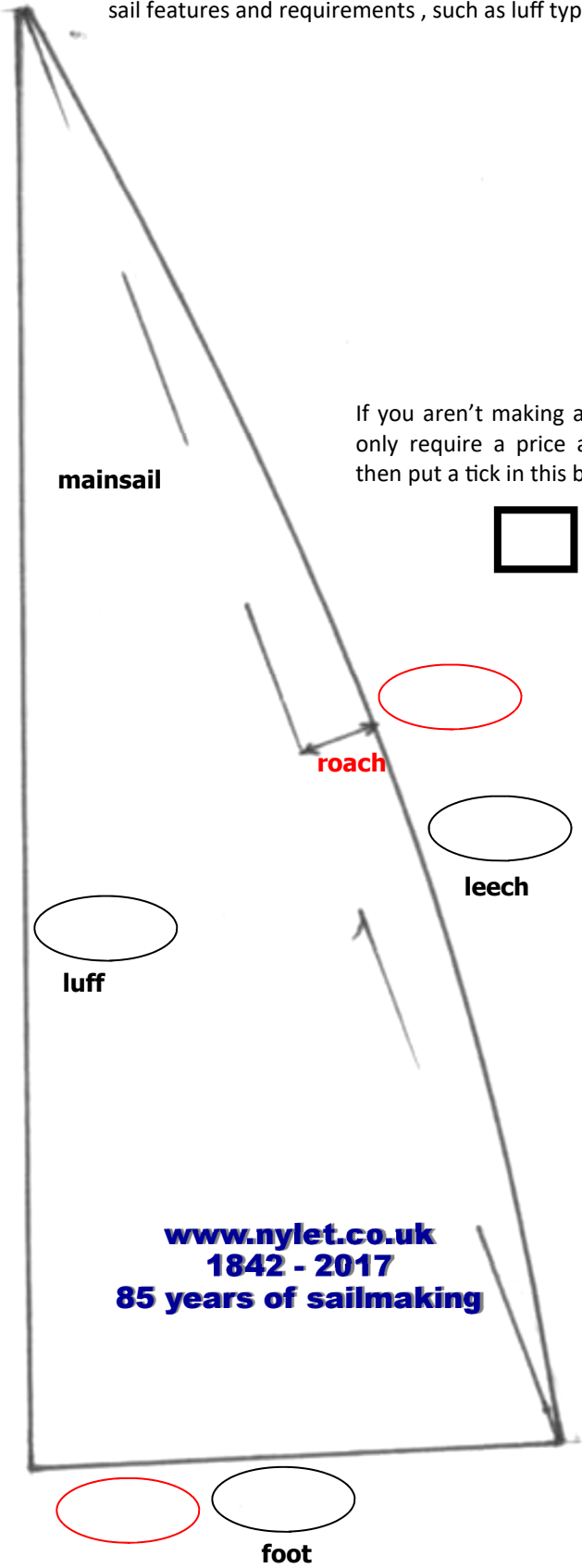
The red circles relate to roach widths, that is to say the amount of 'curve' at the leech; also at the foot. Any edge which has no curve then simply put a dash in the circle to indicate a straight line without roach.



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Please make a note here of sailcloth type and particular sail features and requirements, such as luff type etc.

If you aren't making an order and only require a price at this point then put a tick in this box.



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85 years of sailmaking

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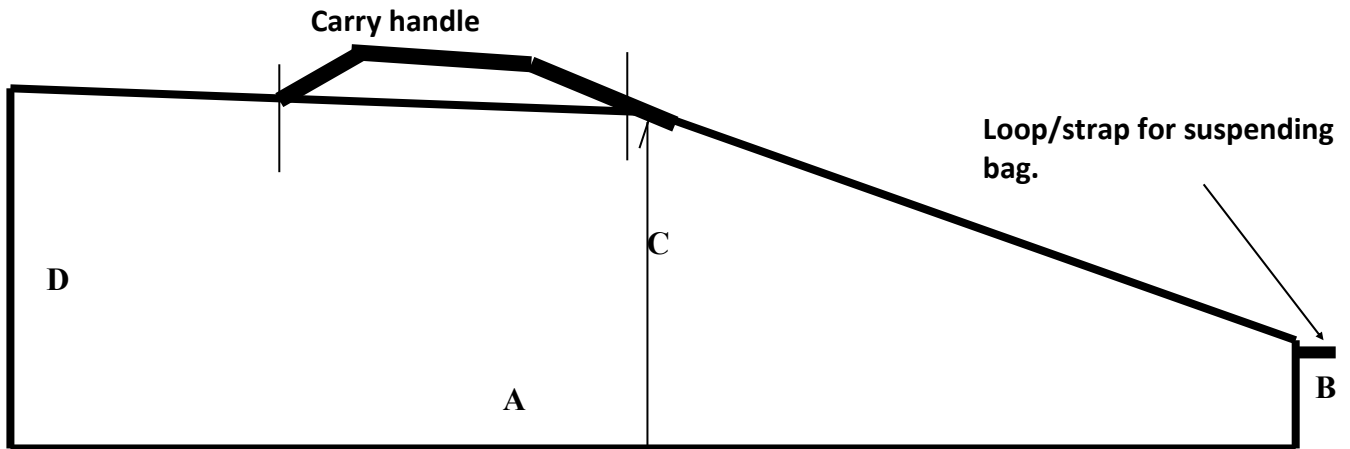


RIG BAG.

Drawing showing dimensions required.

Bag made specially to your sizes.

Nylet.
1932 - 85 years



SPECIAL ORDER RIG BAGS - see drawing above. Bags for the IOM class are "standard" - but for all other designs, M-class, 36 inch & Ten Raters & others we need to know the size of bag required to suit your rig/s. Please fill in the dimensions below. Check your measurements, any error cannot be corrected once the bag is made! Note down the dimensions you require on the drawing above against the relevant edges and send the drawing with your details.

The measurements/dimensions that we need to know.

A is the length.

C is the width at the "halfway bulge" - in other words, measured half way along the side "A".

D is the velcro opening end.

B being the head end of the sail bag.

We position the carry handle!

We will make the bag approx 30mm larger in width and length to accommodate the stitching.

Note - D cannot be in excess of 36 inches due to the width of the material.

How many compartments do you require? Each takes one rig. We can make either a single comp't, or two, or three.

Prices from £35: depends upon size/no. of comp'ts.

A TIP. We suggest you lay out the sails on a flat surface, fold over the jib on top of the mains'l - hopefully the jib is smaller and can be ignored for measurement purposes. You are not measuring the sails - you are measuring the space around them, so allow room for the sails which must NOT be a tight fit. Place some 'markers' around the sails and when they look 'right' take measurements using those, that will be the internal size of the bag (we allow extra for the material to be stitched).

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